Video Measuring Machine
for precise 3-axis measurement

- 50 years of proven optical experience, packed into a powerful 3-axis non-contact video measuring machine
- Powerful and intuitive with amazing simplicity
- High accuracy, high quality system
- Compact, robust system with small footprint
- Range of system configurations and options, including CNC control

Vision Engineering inc has been certificated for the quality management system ISO 9001:2008.
Vision Engineering’s Falcon incorporates over 50 years of proven optical experience in a powerful 3-axis non-contact video measuring system. Falcon provides fast and accurate measurement of both routine and complex precision parts, suitable for shop floor and manufacturing inspection applications.

Vision Engineering has packed vast technical capabilities into a small and compact system, yet Falcon is still one of the most intuitive, easy to use video measuring machines available. From simple, single feature operation to multi point video edge detection, Falcon delivers accurate and repeatable results in 3-axis of small, intricate parts, quickly and simply.

- Highly repeatable, accurate 3-axis measuring machines, with advanced capabilities as standard
- Powerful and intuitive, delivering accurate results with confidence
- High resolution indexed zoom optics offer precision and flexibility
- Large field of view for easy sample orientation
- Factory completed NLEC* and SLEC** calibration

*Non-linear Error Correction  
**Segmented Linear Error Correction

Falcon features ‘next generation’ multi touch measurement software, featuring ‘touch to measure’ technology, making Falcon exceptionally intuitive, easy to operate and easy to learn.

‘Touch to measure’ means that in addition to conventional mouse control, you can ‘pinch’ to zoom, ‘swipe’ to pan across an image and ‘touch’ to take a measurement. You can even trace your finger around a shape to ‘see’ the feature.

Icon based touch screen control provides users with smartphone familiarity, displaying graphic rich measurement data to visually guide you through the measurement process. Our Windows 7 operating system for simple integration with applications such as Microsoft Excel (not included), or connection with network printers etc.

With simplicity at its core, ‘touch to measure’ software can be used by shift workers or advanced users alike, simplifying work steps, reducing operator errors, while minimizing training requirements.
**Powerful, yet simple software**

Choice of PC-based measurement software, suitable for both multi-user shop-floor use or advanced manufacturing inspection applications.

**Precision measuring stages**

3 Stage options

Falcon, complete with Vision Engineering’s proven precision measuring stages, includes factory-completed Non-Linear Error Correction (NLEC) calibration as standard to ensure optimum accuracy, traceable to international standards for the purposes of ISO9000.

NLEC calibration is an accurate method of calibration available, ensuring accuracy and repeatability of results. See www.visioneng.com/nlec for more information.

**Touch probe option**

For CNC automated systems only

A touch probe option provides non-contact and contact measurement in a single system, allowing fast and repeatable measurements in the Z-axis.

- Renishaw TP20 touch probe with ruby stylus
- Fast and accurate height measurement
- 2.5D geometry, with 3µm Z-axis repeatability

**System options**

- Manual measuring stages
- CNC fully automated measuring stage
- 150mm x 100mm x 114mm (X,Y,Z)
- 150mm x 150mm x 115mm (X,Y,Z)

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- Fast and accurate height measurement
- 2.5D geometry, with 3µm Z-axis repeatability

**Powerful, yet simple software**

Choice of PC-based measurement software, suitable for both multi-user shop-floor use or advanced manufacturing inspection applications.

**Next generation ‘touch-to-measure’ software**

‘Next generation’ measurement software coupled with a high resolution video camera allows Falcon to measure a wide variety of simple and complex features, quickly and simply.

Essential measurement data, with graphics-based “part view” construction is displayed alongside the high resolution video image.

Flexible reporting capability supports a range of application requirements, from simple to advanced. Custom report headers, footers, and print out graphics can all be included as part of easily generated program playback routines, or simply printed, or exported as data files.

**Advanced software option, for power users**

An advanced software option provides ultimate capability for power users, who require advanced software features such as custom formulas, conditional programming, Statistical Process Control (SPC) or RUNS databases (for long-term tracking of component performance).

With an intuitive interface, including drag and drop data fields, macros and database templates, the software features an array of tools to simplify complex work steps and reduce repetitive measurements, with advanced reporting features as standard.
Why choose Falcon?

--- Small footprint, big impact ---
Companies across the globe choose Falcon to help improve production quality, reduce costs, and improve productivity. High resolution optics, a precision measuring stage and industry leading software makes Falcon the ideal solution for measuring small, intricate parts, quickly and accurately. With space at a premium, Falcon doesn’t take up much room, yet can make a big difference to your quality.

--- Fast, accurate, simple ---
Simplicity is the key. Speed and accuracy is of no use if a system is difficult to use. From single feature measurement to multi point video edge detection, Falcon delivers simple, accurate results in 3-axis for a wide range of precision measuring applications.

--- Wide range of applications ---
Falcon is being used around the world for a wide range of non-contact measurement applications, including: plastic parts (e.g. connectors, tubing, molding), medical device implants (e.g. stents, hearing aids), machined parts for aerospace, automotive and military use, general precision engineering, watchmaking, plus many more applications.

--- Advanced features as standard ---
As standard, Falcon includes both camera and substage iris aperture control, motorized Z-axis movement, controllable quadrant LED illumination and both high and low magnification lens options.

--- Quality & design ---
Vision Engineering non-contact measurement systems represent the very best in industry proven solutions and leading edge technologies. Falcon incorporates over 50 years of proven optical experience in a powerful 3-axis non-contact video measuring machine. Precisionly manufactured in the EU, it has been designed to handle with the demands of a busy production environment. All controls feature a soft touch silicone finish, ergonomically positioned to reduce hand and body movement.
Quality, calibration & support

Worldwide training, service & support

Vision Engineering has a network of international offices throughout North America, Europe, Asia, supported by fully trained distributor partners. Full user training, application development, service, calibration and support is available, ensuring the highest levels of accuracy and productivity are maintained.

A dedicated applications development facility is also available to help resolve technical questions. Systems can be serviced at your facility or returned to a Vision Engineering main service center.

Measuring stage calibration, with NLEC

Measuring stages of all types will naturally display minute mechanical differences due to normal variations in component and manufacturing tolerances. Non-Linear Error Correction (NLEC) is an accurate correction method available and uses software algorithm to calculate and correct any errors across the measuring stage. All measuring stages are factory set with NLEC prior to installation.

The NLEC algorithm can be periodically recalibrated to ensure conformity with any required quality standards, plus ensure the highest possible levels of accuracy are maintained.

Traceability to international standards

Vision Engineering's measuring stage calibrations are internationally traceable to National Measurement Standards (NMS) through the Mutual Recognition Agreement (MRA), ensuring full compliance with quality standards, including ISO9000.
For more information...
Vision Engineering has a network of offices and technical distributors around the world. For more information, please contact your Vision Engineering branch, local authorized distributor, or visit our website.